

Kitemark™ Certificate

This is to certify that:

Viega GmbH & Co. KG
Viega Platz 1
Attendorn
57439
Germany

Holds Certificate Number:

KM 752685

In respect of:

BS 8537
Press ends of plumbing fittings for use with metallic tubes

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Frank Lee, Product Certification Technical and Compliance Director

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Kitemark™ Certificate

No. KM 752685

BS 8537: 2010 Copper and copper alloys. Plumbing fittings. Specification for press ends of plumbing fittings for use with metallic tubes

Profipress and Profipress G for Water and Gas press fittings

Ambient Temperature Range: -20°C to +100°C. High Thermal Capacity: 650°C for 30 mins.

Type 1 (water): MOP 16 bar

Type 2 (gas): MOP 5 bar (external above ground), 1 bar (within buildings that are subject to fire regulations).

System	Item	Model No.	Sizes
Profipress	Coupler	2415	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female Sizes
	Coupler	2415XL	64mm, 66.7mm, 76.1mm, 88.9mm and 108mm Female Sizes
	Reducer	2415.1	15 x 12mm, 18 x 12mm, 18 x 15mm, 22 x 15mm, 22 x 18mm, 28 x 15mm, 28 x 18mm, 28 x 22mm, 35 x 18mm, 35 x 22mm, 35 x 28mm, 42 x 22mm, 42 x 28mm, 42 x 35mm, 54 x 28mm, 54 x 35mm and 54 x 42mm Male/Female sizes
	Reducer	2215.1	22 x 12mm Male/Female size
	Reducer	2415.1 XL	64x 42mm, 64x 54mm, 66,7 x 28mm, 66,7 x 35mm, 66,7 x 42mm, 66,7 x 54mm, 76,1 x 54mm, 76,1 x 64mm, 88,9 x 54mm, 88,9 x 66,7mm, 88,9 x 76,1mm, 108 x 54mm, 108 x 66,7mm, 108 x 76,1mm and 108 x 88,9mm Male/Female sizes
	Reducer	2415.2	15 x 12mm, 18 x 15mm, 22 x 15mm, 22 x 18mm, 28 x 22mm, 35 x 28mm, 42 x 35mm and 54 x 42mm Female/Female sizes
	Sliding coupler	2415.3	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female sizes
	Sliding coupler	2215.4	22mm, 28mm, 35mm Male/Female sizes
	Sliding coupler	2215.5	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female sizes
	Reducer	9778.0	12 x 10mm Female/Female size
	Reducer	9778.1	15 x 10mm Female/Female size
	Adaptor with R Male Thread	2211	12mm x R 3/8", 12mm x R 1/2", 15mm x R 3/8", 15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2", 22mm x R 3/4", 22mm x R 1", 28mm x R 3/4", 28mm x R 1", 28mm x 1 1/4", 35mm x 1", 35mm x R1 1/4", 35mm x R1 1/2", 42mm x R1 1/4", 42mm x R1 1/2", 54mm x R1 1/2" and 54mm x 2" with R male thread sizes
	Adaptor with R Male Thread	2411XL	64 x R 2 1/2", 66,7mm x R 2 1/2", 76,1 x R 2 1/2", 88,9 x R 3" and 108 x R 4" with R male thread sizes

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Profipress and Profipress G for Water and Gas press fittings

System	Item	Model No.	Sizes
Profipress	Adaptor with G male Thread	2211.4	15mm x G 1/2" with G male thread size
	Adaptor with Rp Female Thread	2212	12mm x Rp 3/8", 12mm x Rp 1/2", 15mm x Rp 3/8", 15mm x Rp 1/2", 15mm x Rp 3/4", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 22mm x Rp 1", 28mm x Rp 1/2", 28mm x Rp 3/4", 28mm x Rp 1", 28mm x Rp 1 1/4", 35mm x Rp 3/4", 35mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/4", 42mm x Rp 1 1/2", 54mm x Rp 1 1/2" and 54mm x Rp 2" with Rp Female Thread sizes
	Adaptor with Rp Female Thread	2412XL	64mm x Rp 2 1/2", 76.1mm x Rp 2 1/2" and 88.9mm x Rp 3" with Rp Female Thread sizes
	Adaptor with Rp female thread	2212.3	15mm x R 1/2", 18mm x R 1/2", 22mm x R 1/2" size
	Adaptor with Rp female thread	2212.4	18mm x R 1/2" size
	Male adaptor with R male thread	2211.1	12mm x Rp 1/2", 15mm x R 1/2", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2", 22mm x R 3/4", 28mm x R 1", 35mm x R 1 1/4", and 42mm x R 1 1/2" with R male thread sizes
	Male adaptor with Rp female thread	2212.1	12mm x Rp 1/2", 15mm x Rp 1/2", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 28mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	90° Elbow	2416	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female sizes
	90° Elbow	2416XL	64mm, 66.7mm, 76.1mm, 88.9mm and 108mm Female sizes
	90° Elbow	2416.1	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm Female/Male sizes
	90° Elbow	2416.1XL	64mm, 66.7mm, 76.1mm, 88.9mm and 108mm Female/Male sizes

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Profipress and Profipress G for Water and Gas press fittings

System	Item	Model No.	Sizes
Profipress	90° Reducer Elbow	2416.2	15mm x 12mm Female/Male size
	45° Elbow	2426	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Female sizes
	45° Elbow	2426XL	64mm, 66.7mm, 76.1mm, 88.9mm and 108mm Female/Female sizes
	45° Elbow	2426.1	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Male sizes
	45° Elbow	2426.1XL	64mm, 66.7mm, 76.1mm, 88.9mm and 108mm Female/Male sizes
	45° Reducer Elbow	2426.2	15mm x 12mm Female/Male size
	90° Elbow with R male thread	2214	12mm x R 3/8", 12mm x R 1/2", 15mm x R 3/8", 15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 3/4", 28mm x R 1", 35mm x R 1 1/4", 42mm x R 1 1/2", and 54mm x 2" with R male thread sizes
	90° knee with R male thread	2214.1	15mm x R 1/2"
	90° knee with Rp female thread	2214.2	12mm x Rp 3/8", 12mm x Rp 1/2", 15mm x Rp 3/8", 15mm x Rp 1/2", 15mm x Rp 3/4", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 22mm x Rp 1", 28mm x Rp 1/2", 28mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	90° knee with Rp female thread	2214.3	15mm x Rp 1/2", Male with Rp female thread sizes
	Crossover	2427	12mm, 15mm, 18mm and 22mm sizes
	Crossover	2428	15mm, 18mm and 22mm sizes
	Equal and reduction Tee	2418 and 2218	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes

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Profipress	Equal and reduction Tee	2418XL	64mm, 66,7mm, 76.1mm, 88.9mm and 108mm sizes
	Reducer Tee	2418.1	22mm Female x 15mm Female x 22mm Male size
	Tee with R male thread	2217.1	18mm x R $\frac{3}{4}$ " x 18mm, 22mm x R $\frac{3}{4}$ " x 22mm, 28mm x R $\frac{3}{4}$ " x 28mm, 35mm x R $\frac{3}{4}$ " x 35mm, 42mm x R $\frac{3}{4}$ " x 42mm, 54mm x R $\frac{3}{4}$ " x 54mm, 54mm x R1" x 54mm and 54mm x R1 $\frac{1}{4}$ " x 54mm with R male thread sizes
	Tee with Rp female thread	2217.2	12mm x Rp $\frac{3}{8}$ " x 12mm, 15mm x Rp $\frac{3}{8}$ " x 15mm, 15mm x Rp $\frac{1}{2}$ " x 15mm, 18mm x Rp $\frac{1}{2}$ " x 18mm, 22mm x Rp $\frac{1}{2}$ " x 22mm, 22mm x Rp $\frac{3}{4}$ " x 22mm, 28mm x Rp $\frac{1}{2}$ " x 28mm, 28mm x Rp $\frac{3}{4}$ " x 28mm, 35mm x Rp $\frac{1}{2}$ " x 35mm, 35mm x Rp 1" x 35mm, 42mm x Rp $\frac{1}{2}$ " x 42mm, 42mm x Rp 1" x 42mm, 54mm x Rp $\frac{1}{2}$ " x 54mm and 54mm x Rp 1" x 54mm with Rp female thread sizes
	Tee with Rp female thread	2417.2XL	64mm x Rp $\frac{3}{4}$ " x 64mm, 64mm x Rp 1" x 64mm, 76,1mm x Rp $\frac{3}{4}$ " x 76,1mm, 76,1mm x Rp 2" x 76,1mm, 88,9mm x Rp $\frac{3}{4}$ " x 88,9mm, 88,9mm x Rp 2" x 88,9mm, 108mm x Rp $\frac{3}{4}$ " x 108mm and 108mm x Rp 2" x 108mm, with Rp female thread sizes
	Unions	2260	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes
	Unions with Rp female thread	2262	12mm x Rp $\frac{1}{2}$ ", 15mm x Rp $\frac{1}{2}$ ", 15mm x Rp $\frac{3}{4}$ ", 18mm x Rp $\frac{1}{2}$ ", 18mm x Rp $\frac{3}{4}$ ", 22mm x Rp $\frac{3}{4}$ ", 22mm x Rp 1", 28mm x Rp $\frac{3}{4}$ ", 28mm x Rp 1", 35mm x Rp 1 $\frac{1}{4}$ ", 42mm x Rp 1 $\frac{1}{2}$ " and 54mm x Rp 2" with Rp female thread sizes
	Unions with R male thread	2265	12mm x Rp $\frac{3}{8}$ ", 12mm x Rp $\frac{1}{2}$ ", 15mm x R $\frac{1}{2}$ ", 15mm x R $\frac{3}{4}$ ", 18mm x R $\frac{1}{2}$ ", 18mm x R $\frac{3}{4}$ ", 22mm x R $\frac{1}{2}$ ", 22mm x R $\frac{3}{4}$ ", 22mm x R 1", 28mm x R $\frac{3}{4}$ ", 28mm x R 1", 35mm x R 1 $\frac{1}{4}$ ", 42mm x R 1 $\frac{1}{2}$ " and 54mm x R 2" with R male thread sizes
	90° Elbow unions with Rp female thread	2255	12mm x Rp $\frac{1}{2}$ ", 15mm x Rp $\frac{1}{2}$ ", 18mm x Rp $\frac{1}{2}$ ", 18mm x Rp $\frac{3}{4}$ ", 22mm x Rp $\frac{3}{4}$ ", 22mm x Rp 1", 28mm x Rp 1", 35mm x Rp 1 $\frac{1}{4}$ ", 42mm x Rp 1 $\frac{1}{2}$ " and 54mm x Rp 2" with Rp female thread sizes

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Profipress and Profipress G for Water and Gas press fittings

System	Item	Model No.	Sizes
Profipress	Unions with female press connection and with G female thread	2263	12mm x G 3/8", 12mm x G 1/2", 12mm x G 3/4", 15mm x G 3/8", 15mm x G 1/2", 15mm x G 3/4", 15mm x G 1", 15mm x G 1 1/4", 18mm x G 3/4", 18mm x G 1", 22mm x G 3/4", 22mm x G 1", 22mm x G 1 1/4", 22mm x G 1 1/2", 28mm x G 1", 28mm x G 1 1/4", 28mm x G 1 1/2", 35mm x G 1 1/2", 35mm x G 2", 42mm x G 1 3/4", 42mm x G 2", 54mm x G 2 1/4", 54mm x G 2 3/8", 54mm x G 2 1/2" and 54mm x G 2 3/4" with G female thread sizes
	Unions with male press connection and with G female thread	2264	15mm x G 3/4", 18mm x G 3/4", 22mm x G 1", 28mm x G 1 1/4", 35mm x G 1 1/2", 42mm x G 1 3/4" and 54mm x G 2 3/8" with G female thread sizes
	Crossover Tee	2252	22mm x 10mm x 22mm and 22mm x 15mm x 22mm sizes
	Crossover Tee	2249.3	15mm x 15mm x 15mm, 18mm x 15mm x 18mm, 22mm x 15mm x 22mm and 22mm x 18mm x 22mm sizes
	Crossover Tee	2244	15mm x 12mm x 15mm, 15mm x 15mm x 15mm, 18mm x 12mm x 18mm, 18mm x 15mm x 18mm 22mm x 12mm x 22mm and 22mm x 15mm x 22mm sizes
	Crossover Tee	2247	18mm x 15mm and 22mm x 15mm sizes
	Crossover Tee	2248	15mm x 15mm, 18mm x 15mm, 22mm x 15mm and 28mm x 15mm sizes
	Caps	2456	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female sizes
	Caps	2456XL	64mm, 66.7mm, 76.1mm, 88.9mm and 108mm Female sizes
	Caps	2457	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Male sizes

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System	Item	Model No.	Sizes
Profipress G	Coupler	2615	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Female sizes
	Coupler	2615XL	64mm Female/Female sizes
	Coupler	2613	12mm, 15mm, 18mm, 22mm and 28mm Male/Female sizes
	Reducer	2615.1	15 x 12mm, 18 x 15mm, 22 x 15mm, 22 x 18mm, 28 x 15mm, 28 x 18mm, 28 x 22mm, 35 x 22mm, 35 x 28mm, 42 x 22mm, 42 x 28mm, 42 x 35mm, 54 x 35mm and 54 x 42mm Male/Female sizes
	Reducer	2615.1 XL	64x 42mm and 64x 54mm Male/Female sizes
	Reducer	2615.2	15 x 12mm Female/Female size
	Sliding coupler	2615.5	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female sizes
	Sliding coupler	2615.5XL	64mm Female size
	Adaptor with R Male Thread	2611	12mm x R 3/8", 12mm x R 1/2", 15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2", 22mm x R 3/4", 22mm x R 1", 28mm x R 3/4", 28mm x R 1", 28mm x 1 1/4", 35mm x 1", 35mm x R1 1/4", 35mm x R1 1/2", 42mm x R1 1/4", 42mm x R1 1/2", 54mm x R1 1/2" and 54mm x 2" with R male thread sizes
	Adaptor with R Male Thread	2611XL	64 x R 2 1/2" with R male thread sizes
	Adaptor with G Male thread	2611.5	15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2" and 22mm x R 3/4" with G male thread sizes
	Male adaptor with R male thread	2211.1	12mm x Rp 1/2", 15mm x R 1/2", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2", 22mm x R 3/4", 28mm x R 1", 35mm x R1 1/4", and 42mm x R1 1/2" with R male thread sizes

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Profipress G	Male adaptor with Rp female thread	2212.1	12mm x Rp 1/2", 15mm x Rp 1/2", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 28mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	Adaptor with Rp Female Thread	2612	12mm x Rp 3/8", 12mm x Rp 1/2", 15mm x Rp 1/2", 15mm x Rp 3/4", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 22mm x Rp 1", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2", 54mm x Rp 1 1/2" and 54mm x Rp 2" with Rp Female Thread sizes
	Adaptor with Rp Female Thread	2612XL	64mm x Rp 2 1/2", with Rp Female Thread sizes
	Adaptor with Rp female thread	2612.3	15mm x R 1/2" size
	90° Elbow	2616	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Female sizes
	90° Elbow	2616XL	64mm, Female/Female sizes
	90° Elbow	2616.1	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Male sizes
	90° Elbow	2616.1XL	64mm Female/Male size
	45° Elbow	2626	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes Female/Female
	45° Elbow	2626XL	64mm, Female/Female sizes
	45° Elbow	2626.1	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Male sizes
	45° Elbow	2626.1XL	64mm, Female/Male size
	90° Elbow with R male thread	2614	12mm x R 3/8", 12mm x R 1/2", 15mm x R 1/2", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 3/4", 28mm x R 1", 35mm x R 1 1/4", 42mm x R 1 1/2", and 54mm x 2" with R male thread sizes

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System	Item	Model No.	Sizes
Profipress G	90° knee with Rp female thread	2614.2	12mm x Rp 3/8", 12mm x Rp 1/2", 15mm x Rp 1/2", 15mm x Rp 3/4", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 22mm x Rp 1", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	Equal and reduction tee	2618	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female/Female sizes
	Equal and reduction tee	2618XL	64mm Female/Female sizes
	Reducer Tee	2618.1	22mm Female x 15mm Female x 22mm Male size
	Tee with Rp female thread	2617.2	15mm x Rp 1/2" x 15mm, 18mm x Rp 1/2" x 18mm, 22mm x Rp 1/2" x 22mm, 22mm x Rp 3/4" x 22mm, 28mm x Rp 1/2" x 28mm, 28mm x Rp 3/4" x 28mm, 35mm x Rp 1/2" x 35mm, 35mm x Rp 1" x 35mm, 42mm x Rp 1/2" x 42mm, 42mm x Rp 1" x 42mm, 54mm x Rp 1/2" x 54mm and 54mm x Rp 1" x 54mm with Rp female thread sizes
	Unions	2650	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes
	Unions with Rp female thread	2652	15mm x Rp 1/2", 18mm x Rp 1/2", 22mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	Unions with R male thread	2654	12mm x R 1/2", 15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 3/4", 22mm x R 1", 28mm x R 3/4" and 28mm x R 1", 35mm x 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with R male thread sizes
	Unions with female press connection and with G female thread	2661	15mm x G 7/8", 18mm x G 1 3/8", 22mm x G 1 1/8", 22mm x G 1 3/8" and 28mm x G 1 3/8" with G female thread sizes

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BS 8537: 2010 Copper and copper alloys. Plumbing fittings. Specification for press ends of plumbing fittings for use with metallic tubes

Profipress and Profipress G for Water and Gas press fittings

System	Item	Model No.	Sizes
Profipress G	Unions with female press connection and with G female thread	2666	15mm x G 1/2", 15mm x G 7/8", 18mm x G 1/2", 22mm x G 3/4", 22mm x G 7/8", 28mm x G 7/8", 28mm x G 1", 28mm x G 1 1/4", 28mm x G 1 1/2", 28mm x G 1 1/2", 35mm x G 1 1/2", 42mm x G 2" and 54mm x G 2 1/2" with G female thread sizes
	Unions with male press connection and with G female thread	2664	22mm x G 7/8" and 28mm x G 7/8 with G female thread sizes
	Caps	2656	12mm, 15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Female sizes
	Caps	2457	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm Male sizes

Note: Gas Fittings are identified as Profipress "G" with an NBR O-ring in-place of EPDM.

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Expiry Date: 2024-09-13

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A member of BSI Group of Companies.

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Profipress and Profipress G for Water and Gas press fittings

Materials Specifications:

Material	Composition
Fittings	Copper CU-DHP
O-ring (Gas)	H-NBR B3-3785 or H-NBR B3-3786
O-ring (Water)	EPDM

Manufacturing Locations:

Viega GmbH & Co. KG

Viega Straße 1
Großheringen
99518
Germany

and

Viega GmbH & Co. KG

Zum Langen Acker 7
Attendorn-Ennest
57439
Germany

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