

Kitemark™ Certificate

This is to certify that:

Viega GmbH & Co. KG
Viega Platz 1
Attendorn
57439
Germany

Holds Certificate Number:

KM 752686

In respect of:

prEN 10352:2010

Stainless steel plumbing fittings: Fittings with press ends for metallic tubes.

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Frank Lee, Product Certification Technical and Compliance Director

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Sanpress Inox and Sanpress Inox G for Water and Gas press fittings

Ambient Temperature Range: -20°C to +100°C. High Thermal Capacity: 650°C for 30 mins.

MOP: 5 bar (external above ground), 1 bar (within buildings that are subject to fire regulations).

System	Item	Model No.	Sizes
Sanpress Inox	Inox pipe	2203	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes
	Inox pipe	2203XL	64mm, 76.1mm, 88.9mm and 108mm sizes
	Inox pipe	2205	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes
	Inox pipe	2205XL	64mm, 76.1mm, 88.9mm and 108mm sizes
	Coupling	2315 and 2315.5	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm
	Coupling	2315XL and 0215.5XL	64mm, 76.1mm, 88.9mm and 108mm
	Reducer	2315.1	18 x 15mm, 22 x 15mm, 22 x 18mm, 28 x 15mm, 28 x 18mm, 28 x 22mm, 35 x 18mm, 35 x 22mm, 35 x 28mm, 42 x 22mm, 42 x 28mm, 42 x 35mm, 54 x 28mm, 54 x 35mm and 54 x 42mm sizes
	Reducer	2315.1 XL	64x 54mm, 76,1 x 54mm, 88,9 x 54mm, 88,9 x 64mm, 88,9 x 76,1mm, 108 x 54mm, 108 x 64mm, 108 x 76,1mm and 108 x 88.9mm sizes
	Adaptor with R male thread	2311	15mm x R ½", 15mm x R ¾", 18mm x R ½", 18mm x R ¾", 22mm x R ½", 22mm x R ¾", 22mm x R 1", 28mm x R ¾", 28mm x R 1", 35mm x 1", 35mm x R1¼", 42mm x R1½" and 54mm x 2" with R male thread sizes
	Adaptor with R male thread	2311XL	64 x R 2½", 76,1 x R 2½", 88,9 x R 3" and 108 x R 4" with R male thread sizes
	Adaptor with Rp female thread	2312	15mm x Rp ½", 15mm x Rp ¾", 18mm x Rp ½", 18mm x Rp ¾", 22mm x Rp ½", 22mm x Rp ¾", 22mm x Rp 1", 28mm x Rp ¾", 28mm x Rp 1", 35mm x Rp 1¼", 42mm x Rp 1½" and 54mm x Rp 2" with Rp Female Thread sizes

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Sanpress Inox and Sanpress Inox G for Water and Gas press fittings

System	Item	Model No.	Sizes
Sanpress Inox	Adaptor with Rp female thread	2312XL	64mm x Rp 2½", 76.1mm x Rp 2½" and 88.9mm x Rp 3" with Rp Female Thread sizes
	Male adaptor with R male thread	2311.1	15mm x R ½", 18mm x R ¾", 22mm x R ½", 22mm x R ¾", 28mm x R ¾", 28mm x R 1", 35mm x R1¼", 42mm x R1½" and 54mm x 2" with R male thread sizes
	Male adaptor with Rp female thread	2312.1	15mm x Rp ½", 18mm x Rp ½", 18mm x Rp ¾", 22mm x Rp ½", 22mm x Rp ¾", 28mm x Rp ¾", 28mm x Rp 1", 35mm x Rp 1¼", 42mm x Rp 1½" and 54mm x Rp 2" with Rp female thread sizes
	90° Elbow	2316	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes Female/Female
	90° Elbow	2316XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Female
	90° Elbow	2316.1	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Male
	90° Elbow	2316.1XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Male
	90° Elbow with R male thread	2314	15mm x R ½", 18mm x R ½", 18mm x R ¾", 22mm x R ¾", 28mm x R 1", 35mm x R1¼", 42mm x R1½" and 54mm x 2" with R male thread sizes
	90° knee with Rp female thread	2314.2	15mm x Rp ½", 15mm x Rp ¾", 18mm x Rp ½", 18mm x Rp ¾", 22mm x Rp ½", 22mm x Rp ¾", 22mm x Rp 1", 28mm x Rp 1", 35mm x Rp 1¼", 42mm x Rp 1½" and 54mm x Rp 2" with Rp female thread sizes
	90° Elbow with Rp female thread	2314.5	15mm x Rp ½", 18mm x Rp ¾", 22mm x Rp ¾", 28mm x Rp 1" and 35mm x Rp 1¼" with Rp female thread sizes

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Sanpress Inox and Sanpress Inox G for Water and Gas press fittings

System	Item	Model No.	Sizes
Sanpress Inox	45° Elbow	2326	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Female
	45° Elbow	2326XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Female
	45° Elbow	2326.1	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Male
	45° Elbow	2326.1XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Male
	Crossover	2327	15mm, 18mm and 22mm Female/Male
	90° wall plate with Rp female thread	2325.5 2325.7	15mm x Rp 1/2", 18mm x Rp 1/2", 22mm x Rp 1/2", 22mm x Rp 3/4" and 28mm x Rp 1" sizes with Rp female thread
	Equal and reduction Tee	2318	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes
	Equal and reduction Tee	2318XL	64mm, 76.1mm, 88.9mm and 108mm sizes
	Tee with R male thread	2317.1	18mm x R3/4" x 18mm, 22mm x R3/4" x 22mm, 28mm x R3/4" x 28mm, 35mm x R3/4" x 35mm, 42mm x R3/4" x 42mm, 54mm x R3/4" x 54mm, 54mm x R1" x 54mm and 54mm x R1 1/4" x 54mm with R male thread sizes
	Tee with Rp female thread	2317.2	15mm x Rp1/2" x 15mm, 18mm x Rp 1/2" x 18mm, 18mm x Rp3/4" x 18mm, 22mm x Rp1/2" x 22mm, 22mm x Rp3/4" x 22mm, 28mm x Rp1/2" x 28mm, 28mm x Rp3/4" x 28mm, 28mm x Rp1" x 28mm, 35mm x Rp1/2" x 35mm, 42mm x Rp1/2" x 42mm and 54mm x Rp1/2" x 54mm, with Rp female thread sizes
	Tee with Rp female thread	2317.2XL	64mm x Rp3/4" x 64mm, 64mm x Rp 2" x 64mm, 76,1mm x Rp3/4" x 76,1mm, 76,1mm x Rp 2" x 76,1mm, 88,9mm x Rp3/4" x 88,9mm, 88,9mm x Rp 2" x 88,9mm, 108mm x Rp3/4" x 108mm and 108mm x Rp 2" x 108mm, with Rp female thread sizes
	Unions	2360	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes

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Sanpress Inox and Sanpress Inox G for Water and Gas press fittings

System	Item	Model No.	Sizes
Sanpress Inox	Unions with Rp female thread	2362	15mm x Rp 1/2", 15mm x Rp 3/4", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 22mm x Rp 1", 28mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	Unions with R male thread	2365	15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2", 22mm x R 3/4", 22mm x R 1", 28mm x R 3/4", 28mm x R 1", 35mm x R 1 1/4", 42mm x R 1 1/2" and 54mm x R 2" with R male thread sizes
	90° Elbow unions with Rp female thread	2355	15mm x Rp 1/2", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 3/4", 22mm x Rp 1", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	Unions with female press connection and with G female thread	2363	15mm x G 1/2", 15mm x G 3/4", 18mm x G 1/2", 18mm x G 3/4", 22mm x G 3/4", 22mm x G 1", 28mm x G 1", 28mm x G 1 1/4", 35mm x G 1 1/2", 42mm x G 1 3/4", 42mm x G 2", 54mm x G 2 3/8" and 54mm x G 2 1/2" with G female thread sizes
	Unions with male press connection and with G female thread	2364	15mm x G 3/4", 18mm x G 3/4", 22mm x G 1", 28mm x G 1 1/4", 35mm x G 1 1/2", 42mm x G 1 3/4" and 54mm x G 2 3/8" with G female thread sizes
	Caps	2356	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes

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System	Item	Model No.	Sizes
Sanpress Inox	Reducer Caps with Rp female thread reducer	2356XL	64mm x Rp $\frac{3}{4}$ ", 76.1mm x Rp $\frac{3}{4}$ ", 88.9mm x Rp $\frac{3}{4}$ " and 108mm x Rp $\frac{3}{4}$ " sizes Female with Rp female thread reducer
	Caps	2356.1XL	76.1mm, 88.9mm and 108mm sizes Female
	Plug male	2357.1 2357.1XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female
Sanpress Inox G	Inox pipe	2205	15mm, 18mm, 22mm, 28mm, 35mm, 42mm and 54mm sizes
	Inox pipe	2205XL	64mm, 76.1mm, 88.9mm and 108mm sizes
	Coupling	0215 and 0215.5	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes
	Coupling	0215.5XL	64mm size
	Reducer	0215.1	18 x 15mm, 22 x 15mm, 22 x 18mm, 28 x 15mm, 28 x 18mm, 28 x 22mm, 35 x 22mm, 35 x 28mm, 42 x 22mm, 42 x 28mm, 42 x 35mm, 54 x 35mm and 54 x 42mm sizes
	Reducer	0215.1 XL	64x 54mm, 76,1 x 54mm, 76,1 x 64mm, 88,9 x 54mm, 88,9 x 64mm, 88,9 x 76,1mm, 108 x 54mm, 108 x 64mm, 108 x 76,1mm and 108 x 88,9mm sizes
	Adaptor with R male thread	0211	15mm x R $\frac{1}{2}$ ", 15mm x R $\frac{3}{4}$ ", 18mm x R $\frac{1}{2}$ ", 18mm x R $\frac{3}{4}$ ", 22mm x R $\frac{1}{2}$ ", 22mm x R $\frac{3}{4}$ ", 22mm x R 1", 28mm x R $\frac{3}{4}$ ", 28mm x R 1", 35mm x 1", 35mm x R1 $\frac{1}{4}$ ", 42mm x R1 $\frac{1}{2}$ " and 54mm x 2" with R male thread sizes
	Adaptor with R male thread	0211XL	76,1 x R 2 $\frac{1}{2}$ " and 88,9 x R 3" sizes with R male thread
	Adaptor with Rp female thread	0212	15mm x Rp $\frac{1}{2}$ ", 15mm x Rp $\frac{3}{4}$ ", 18mm x Rp $\frac{1}{2}$ ", 18mm x Rp $\frac{3}{4}$ ", 22mm x Rp $\frac{1}{2}$ ", 22mm x Rp $\frac{3}{4}$ ", 22mm x Rp 1", 28mm x Rp $\frac{3}{4}$ ", 28mm x Rp 1", 35mm x Rp 1 $\frac{1}{4}$ ", 42mm x Rp 1 $\frac{1}{2}$ " and 54mm x Rp 2" with Rp Female Thread sizes

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System	Item	Model No.	Sizes
Sanpress Inox G	Male adaptor with R male thread	2311.1	15mm x R 1/2", 18mm x R 3/4", 22mm x R 1/2", 22mm x R 3/4", 28mm x R 3/4", 28mm x R 1", 35mm x R 1 1/4", 42mm x R 1 1/2" and 54mm x 2" with R male thread sizes
	Male adaptor with Rp female thread	2312.1	15mm x Rp 1/2", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 1/2", 22mm x Rp 3/4", 28mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	90° Elbow	0216	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Female
	90° Elbow	0216XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Female
	90° Elbow	0216.1	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Male
	90° Elbow	0216.1XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Male
	90° Elbow with R male thread	0214	15mm x R 1/2", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 3/4", 28mm x R 1", 35mm x R 1 1/4", 42mm x R 1 1/2" and 54mm x 2" with R male thread sizes
	90° knee with Rp female thread	0214.2	15mm x Rp 1/2", 18mm x Rp 1/2", 18mm x Rp 3/4", 22mm x Rp 3/4", 28mm x Rp 1", 35mm x Rp 1 1/4", 42mm x Rp 1 1/2" and 54mm x Rp 2" with Rp female thread sizes
	45° Elbow	0226	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Female
	45° Elbow	0226XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Female
	45° Elbow	0226.1	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes Female/Male
	45° Elbow	0226.1XL	64mm, 76.1mm, 88.9mm and 108mm sizes Female/Male

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System	Item	Model No.	Sizes
Sanpress Inox G	Equal and reduction Tee	0218	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes
	90° wall plate with Rp female thread	0225,5	15mm x Rp 1/2", 18mm x Rp 1/2", 22mm x Rp 1/2" and 22mm x Rp 3/4" sizes with Rp female thread
	Equal and reduction Tee	0218XL	64mm, 76.1mm, 88.9mm and 108mm sizes
	Tee with Rp female thread	0217.2	15mm x Rp 1/2" x 15mm, 18mm x Rp 1/2" x 18mm, 22mm x Rp 1/2" x 22mm, 22mm x Rp 3/4" x 22mm, 28mm x Rp 1/2" x 28mm, 28mm x Rp 3/4" x 28mm, 35mm x Rp 1/2" x 35mm, 42mm x Rp 1/2" x 42mm and 54mm x Rp 1/2" x 54mm, with Rp female thread sizes
	Tee with Rp female thread	0217.2XL	64mm x Rp 3/4" x 64mm, 64mm x Rp 2" x 64mm, 76,1mm x Rp 3/4" x 76,1mm, 76,1mm x Rp 2" x 76,1mm, 88,9mm x Rp 3/4" x 88,9mm, 88,9mm x Rp 2" x 88,9mm, 108mm x Rp 3/4" x 108mm and 108mm x Rp 2" x 108mm, with Rp female thread sizes
	Unions	2650	15mm, 18mm, 22mm and 28mm sizes
	Unions with Rp female thread	2652	15mm x Rp 1/2", 18mm x Rp 1/2", 22mm x Rp 3/4" and 28mm x Rp 1" with Rp female thread sizes
	Unions with R male thread	2654	15mm x R 1/2", 15mm x R 3/4", 18mm x R 1/2", 18mm x R 3/4", 22mm x R 3/4", 22mm x R 1", 28mm x R 3/4" and 28mm x R 1" with R male thread sizes
	Unions with female press connection and with G female thread	2661	15mm x G 7/8", 18mm x G 13/8", 22mm x G 11/8", 22mm x G 13/8" and 28mm x G 13/8" with G female thread sizes

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System	Item	Model No.	Sizes
Sanpress Inox G	Unions with female press connection and with G female thread	2666	28mm x G 1¼", and 28mm x G 1½" with G female thread sizes
	Caps	0256	15mm, 18mm, 22mm, 28mm, 35mm, 42 mm and 54mm sizes
	Caps	0256.1XL	76.1mm, 88.9mm and 108mm sizes Female

Note: Gas Fittings are identified as Sanpress "G" with an NBR O-ring in-place of EPDM.

Materials Specifications:

Material	Composition
Fittings	1.4401 Stainless Steel
Separator Ring	Graphite
Grip Ring	1.4401 Stainless Steel
O-ring (Gas)	H-NBR B3-3785 or H-NBR B3-3786
O-ring (Water)	EPDM

Manufacturing Location:

Viega GmbH & Co. KG

Viega Straße 1
Großheringen
99518
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